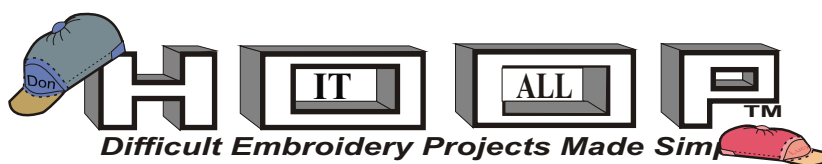


Patent # 5,555,828
Other patents pending

Bernina Deco 600

Hoop-It-All kit includes:

- Hoop-It-All™
- Placement template
- 5 sheets Stick-It-All™ stabilizer
- Special instructions



Hoop-It-All, Inc.

Prescott Valley, Arizona

For Baseball/Golf caps and other difficult to Hoop Items!

ADHESIVE STABILIZERS BY HOOP-IT-ALL, INC.

Stick-It-All™ - (standard) Adhesive Tearaway Stabilizer - Made of 100% washable and dry cleanable polyester that looks and tears like paper and wears like fabric. A must for the Hoop-It-All™.

Stick-dSOLV™ - 100% water soluble medium tack adhesive film - For use on sheers and see-through fabrics and wherever the back of the fabric will be revealed, such as scarves, collars, lapels, purse flaps, etc. Use the same color in the bobbin as on the top, embroider with balanced tensions, then guess which side is up. Stick-dSOLV™ can be used in many applications; such as fine embroidery and cutwork, heirloom, applique', crafts, sewing and quilting. It dissolves in 3 minutes in 70 degree water, 10 seconds in 150 degree water.

Cover-Up™ - Permanent vinyl plastic pressure sensitive adhesive tearaway - Available in seven primary colors. - Use on top to match the thread color and prevent the base fabric color from showing through the embroidery (especially good on high nap fabrics, such as terry cloth). Use on bottom to match the fabric color to prevent the white stabilizer residue in place of Stick-It-All™.

"CLEAR" Stick-It-All™ - Permanent clear plastic pressure sensitive adhesive on release paper. Use as embroidery stabilizer when no color is desirable or use as a laminate to protect all kinds of documents, photos, memorabilia, crafts, etc.

Fuse 'n Stick™ - Applique' stabilizer - One side is fusible with a hot iron - the other side is repositionable pressure sensitive adhesive. Great for machine applique'. Pressure sensitive side allows for lifting the pieces and rearranging, and then holds in place as the pieces are sewn in place.

Other Helpful Products:

Lube-A-Thread™ kit - Includes (1) two ounce bottle of Lube-It-All™ silicone and (1) applicator. Helps to prevent gumming of needle caused by adhesive build-up. Prevents the needle from getting hot which can cause the adhesive to melt on the needle. Prolongs needle life by 100% to 400%. Prevents fraying and breaking of thread and static electricity. Mounted just above the needle to prevent loss of proper tension control. The Lube-A-Thread can be placed before or after the tensions on this machine..

ESA (Embroidery Spray Adhesive) - Mainly used for temporary bonds and repositioning of fabric, or when difficult to bond caps to Stick-It-All™.

Prewound bobbins - Available for Brother, Babylock, Bernina and other similar size bobbins.

Combo Foot - Narrow embroidery and quilting foot. Gives extra lift to low shank sewing machines to enable better clearance on fabric, quilts, terry cloth, etc.

Wide Foot - Wide embroidery and quilting foot. Gives better stability when free form quilting, embroidering and darning.

High Lift Embroidery Foot - Prevents presser foot drag against fabric allowing for more accurate embroidery. Designed for Brother PC8200 and Babylock ESE machines.

Radiante' Thread - 1100 yard mini spools - 40 weight. Available in bonded poly multi-purpose, high sheen (embroidery, applique', sewing, quilting, serger uses) and 100% rayon viscose embroidery thread.

The Hoop-It-All™ comes with a 5 year warranty from date of purchase.

NEED ASSISTANCE?

Want to know more about Hoop-It-All products?

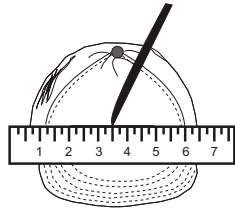
Call your local dealer or
our Customer Service Department
for more information:
1-800-947-4911

Instructions For Caps -

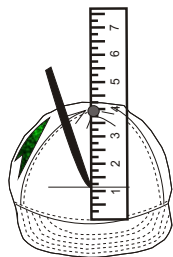
Preparation Foam and Fused Backed Buckram Caps -

Step 1

- Place Cap over your knee and with a water soluble marking pen and ruler mark the horizontal placement line directly on front of cap.

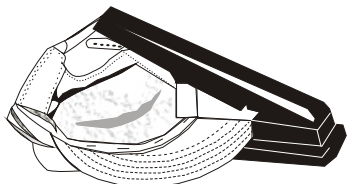


- Place ruler vertically aligning edge with top seam front and mark the center placement line.



STEP 2

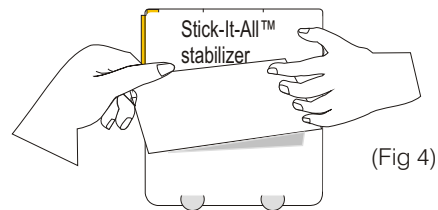
- Loosen the back strap to allow for flexibility.
- Turn hat over so that the visor is facing upside down.
- Staple or tape the sweat band to cap bill to prevent the embroidery from being stitched to it. Scraps of Stick-It-All™ can be used as tape.



Preparation of Hoop-It-All™ -

STEP 3

- Use fingernail to pull one corner of the adhesive stabilizer off the release liner.
- Separate Stick-It-All™ from shiny backing paper about 2 inches across one end.
- Place the sticky side along the top edge of hoop allowing 1/8" of the Stick-It-All™ to curl over the edge. Smooth and **firmly** press down.
- Grasp the shiny backing paper and pull toward the other end of hoop.
- Place and press the Stick-It-All™ evenly along the sides and bottom of hoop so it remains taut during the embroidery. Be sure to **Firmly** press Stick-It-All™ on hoop to prevent it from pulling loose and causing puckering of the fabric. (Fig 4)



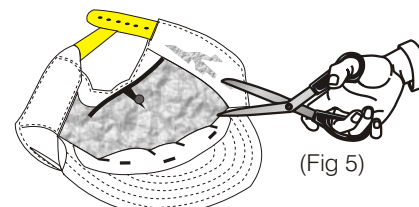
(Fig 4)

Hats with Stand-up Loose Buckram (non -fused)

Follow step 1

STEP 2

- Cut the loose buckram liner about 1.5 inches on each side, where it is stitched to the visor. This allows the buckram liner to bend to the front visor easily. (Fig 5)
- Pull firmly to front edge of visor and staple or tape together.

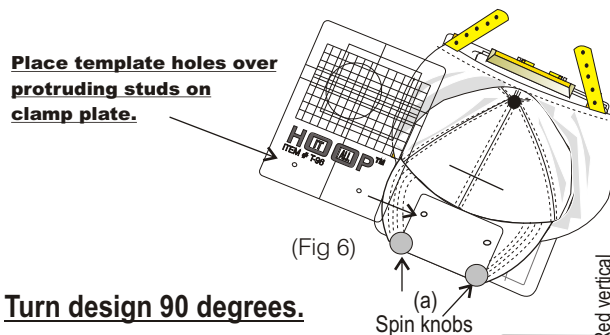


(Fig 5)

Placement of Prepared Cap under Clamp -

STEP 2

- Loosen visor clamp nuts (spin knobs (a)). (Fig 6)
- Slide visor under clamp.
- Move cap forward until visor hits screws or cap front hits front edge of clamp, or is properly aligned.

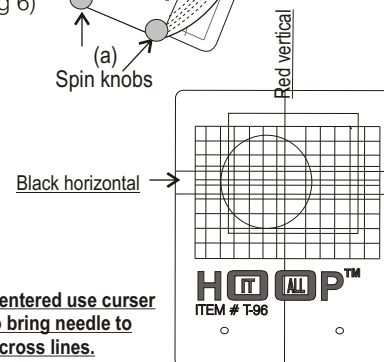


(Fig 6)

Turn design 90 degrees.

When using the template the Bernina Deco 600 designs will center with the red vertical and the third solid black line.

If not centered use cursor keys to bring needle to center cross lines.

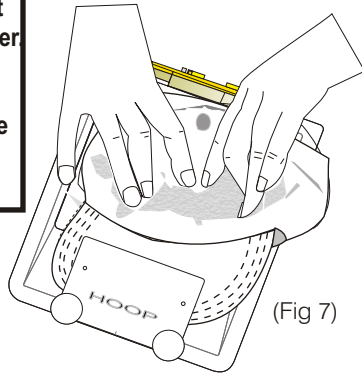


STEP 3

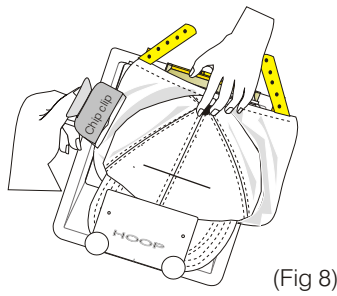
- Press cap down against the adhesive backing starting in the middle and working out toward the edges. (Fig 7)
- Carefully lift edge of visor on the right side and tuck the panel fabric under the visor against the adhesive. Repeat on the left side.

Spread open the cap and bring inside back seam to the vertical line marked on the top of the Hoop-It-All™.

The backing on some caps may not adhere well to the adhesive stabilizer. We then recommend using ESA spray adhesive on the inside of the cap to increase the tack. Follow the instructions on back of the can. (Available through Hoop-It-All, Inc.)



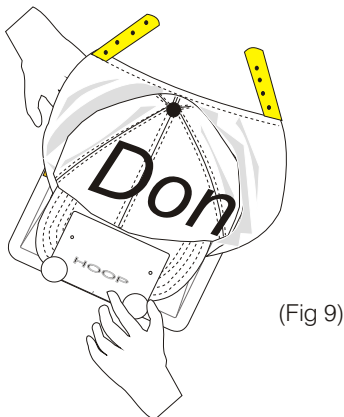
Use Chip clips to hold down outer edge of cap, if needed. (Fig 8)



DESIGN MUST BE TURNED 90 DEGREES WHEN EMBROIDERING ON CAPS.

STEP 4 (Fig 9)

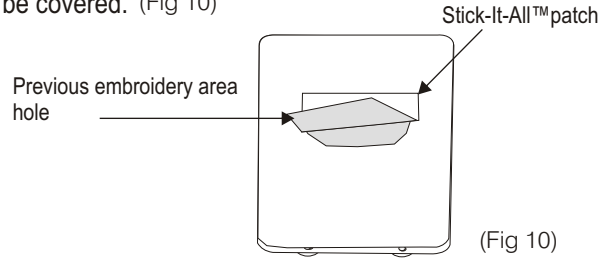
After the embroidery is finished, loosen the clamp and carefully place both hands between the cap and the Stick-It-All™ stabilizer pulling upward toward the center of the embroidery. This prevents excessive tearing of the Stick-It-All™ adhesive stabilizer. You need only patch the area torn for the next project.



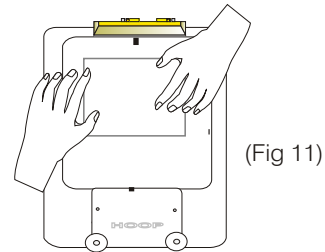
Stick-It-All™ and Hoop-It-All™ are trade marks of Hoop-It-All, Inc. Bernina Deco 600

HOW TO PREPARE FOR THE NEXT PROJECT:

- 1 - Cut a piece of Stick-It-All™ adhesive stabilizer large enough to overlap all around the torn area by one inch.
- 2 - Turn the hoop over and lightly attach the patch to the area to be covered. (Fig 10)

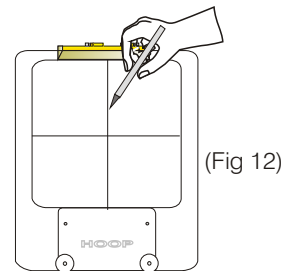


- 3 - Place hoop facing up on a flat surface and lay the shiny side of the release liner over the patched area. Firmly press down around the patch to make certain it is attached well on all sides. (Fig 11)

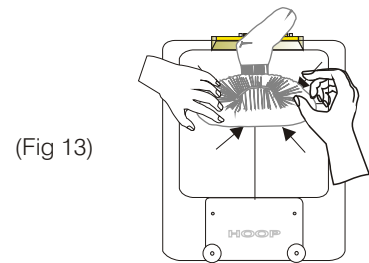


Embroidering on Small Items

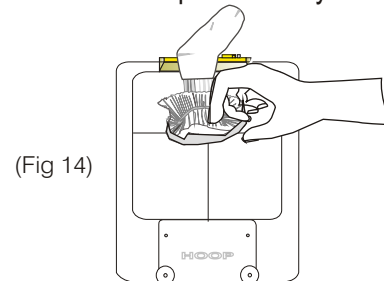
Mark center lines directly on Stick-It-All™ adhesive stabilizer. (Fig 12)



Place small item directly on the Stick-It-All™ adhesive stabilizer so that it is centered with the lines marked on it. Spread open surrounding area pressing it to the Stick-It-All™. (Fig 13)



The Stick-It-All™ holds the item in place while you embroider. (Fig 14)



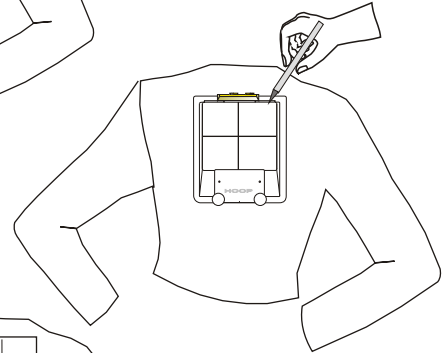
Gently remove the item off the Stick-It-All™ adhesive stabilizer.

EMBROIDERING WITH BULKY FABRICS. It is difficult to properly align a large garment before embroidering by regular hooping methods. The following suggestions are possible solutions:

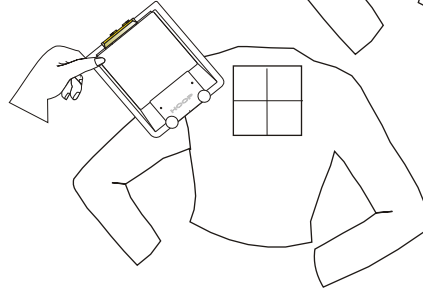
1 - Mark placement area with water washable pen.



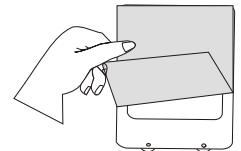
2 - Put Hoop-It-All™ frame on top of marked area on garment. Then trace around the inside of the hoop with a water soluble pen.



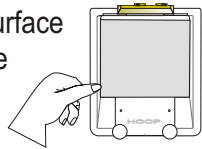
3 - Remove hoop frame from off the garment..



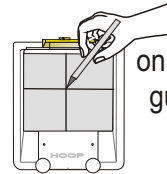
4 - Lay hoop face down on a flat surface and attach Stick-It-All™ to the backside. Hand press all around the back of hoop to make certain the adhesive stabilizer is adhering well to the entire bottom.



5 - Turn hoop face up on flat surface Stick-It-All™ stabilizer. Use the



and mark the placement lines marked lines on frame as a



on the adhesive side of the guide.

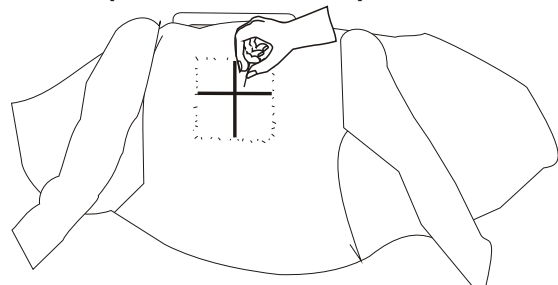
6 - Spread the garment open and place the marked area over the hoop. With your finger tips feel the traced area all around the inner opening of the frame.

7 - If you have a light box and it is possible to see through the fabric, place the box under the Hoop-It-All™. The placement lines are now visible. Lightly place the fabric area to be embroidered on the hoop matching the lines marked on the fabric with those marked on the Stick-It-All™. When sure of the placement smooth the fabric to the adhesive until it adheres well.

8 - If you do not have a light box, insert a pin in the center marked on your fabric and continue to stick the pin into the center marks on the Stick-It-All™. Gently spread the fabric to the right and place the pin on the horizontal lines marked on the fabric and Stick-It-All™. Repeat on the left side and upper and lower vertical lines marked on fabric and Stick-It-All™. Then press the fabric carefully so it lies flat and adheres well to the Stick-It-All™ stabilizer..

Remember to turn your design 90 degrees when fabric is placed on hoop with bracket on top.

9. Be careful that no loose fabric gets in the way of the needle and the embroidery area.



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