

Patent # 5,555,828
 Patent # CP 2,179,119
 Other patents pending

**Fits Janome MC 9000, 5000, 5700, 10000
 Elna CE-20, Envision 8006 & 8007
 Kenmore 19000**

Hoop-It-All kit includes:

- Hoop-It-All™
- Placement template
- 5 sheets S.I.A.™ Pressure Sensitive Adhesive tearaway
- Special instructions **(With Supplementary Instructions for MC 10000)**



7200 East Second Street Bldg. A-C
 Prescott Valley, Arizona 86314

For Baseball/Golf caps and other difficult to Hoop Items!

All Claims by Hoop-It-All, Inc. are achieved by using Hoop-It-All products!

Other products by Hoop-It-All, Inc.

S.I.A.™ Pressure Sensitive Adhesive tearaway stabilizer - The hoop-it-all™ kit includes 5 sheets of S.I.A.™ adhesive tearaway stabilizer. This stabilizer is necessary for proper hoop function. The fabric is not held on the hoop with two rings. Instead the S.I.A.™ is attached to the back of the hoop-it-all™ frame with the adhesive side facing up in the window area. The fabric is then finger pressed to the adhesive side holding it in place.

Using the hoop-it-all™ prevents stretching of the fabric, which can distort and possibly damage the fibers in some fabrics increasing puckering. No ring marks are left on velvet, suede, or corduroy. Embroidery can be done anywhere on the garment without interference caused by seams, pockets, facings, zippers, buttons, etc.

Small items such as collars, cuffs, straps, socks, ties, and gloves can be placed directly on the S.I.A.™ adhesive tearaway stabilizer and kept in place during the embroidery.

S-dSV™ Adhesive backed water soluble film - This stabilizer is an exclusive of hoop-it-all, Inc. It is used in place of S.I.A.™ when embroidering on sheer and see-through fabrics and wherever the back of the fabric can be seen, such as scarves, collars, lapels, purse flaps, etc. This stabilizer completely disappears in water leaving no unsightly stabilizer or adhesive residue.

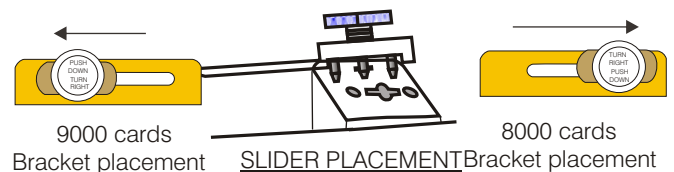
dSV™ Water soluble film - Is the same as S-dSV™ but with no adhesive backing. It disappears in water and is used as a topping. Use it in lace work, cut work, heirloom sewing, embroidery, crafts, decorative and hem stitching. Also on terry cloth and other high pile fabrics to allow the threads to lie on top and not be buried by the fibers.

dry-CoverUP™ - Permanent vinyl Topping Stabilizer - is a permanent topping, that by matching the thread and dry-CoverUp™ colors prevents the background fabric from showing through the embroidery. It comes in 30 colors plus clear in variety packs of 8 different colors plus clear or rolls of one color. Two color pack selections are available - primary and optional.

GIANT HOOP-IT-ALL™ - This hoop is 12" x 12" with a 10 3/8" x 10 3/8" embroidery window and comes with a compatible sliding bracket to fit your embroidery machine. The bracket is designed with a slot on the underside that attaches to any of the rails located on all four sides of the hoop frame. The bracket is equipped with four locking screws to hold the frame in place. The entire 10 3/8" x 10 3/8" embroidery window can be filled with designs in only one hooping. A support table is included.

Placing Cap hoop bracket on machine -

When using embroidery cards lock bracket in place as shown below. Use Cloth setter to help with placement.



See Supplementary instructions for MC 10000

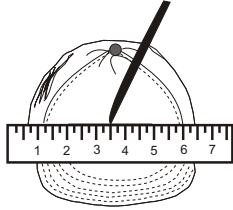
NEED ASSISTANCE?
 Want to know more about Hoop-It-All products?
 Call your local dealer or
 our Customer Service Department
 for more information:
 1-800-947-4911

Instructions For Caps -

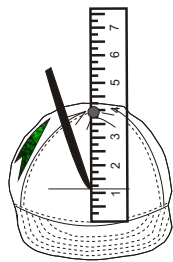
Preparation of Buckram & Foam Fused Backed Caps -

Step 1

- Place Cap over your knee and with a water soluble marking pen and ruler mark the horizontal placement line directly on front of cap.

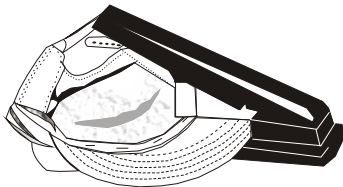


- Place ruler vertically aligning edge with top seam front and mark the center placement line.



STEP 2

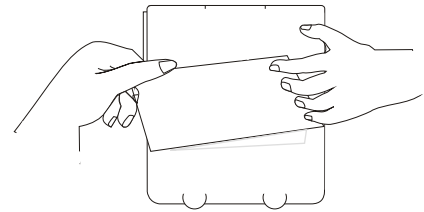
- Loosen the back strap to allow for flexibility.
- Turn hat over so that the visor is facing upside down.
- Staple or tape the sweat band to cap bill to prevent the embroidery from being stitched to it. Scraps of SIA™ can be used as tape.



Preparation of Hoop-It-All™ -

STEP 3

- Use fingernail to pull one corner of the adhesive stabilizer off the release liner.
- Separate SIA™ from shiny backing paper about 2 inches across one end.
- Place the sticky side along the top edge of hoop allowing 1/8" of the SIA™ to curl over the edge. Smooth and **firmly** press down.
- Grasp the shiny backing paper and pull toward the other end of hoop.
- Place and press the SIA™ evenly along the sides and bottom of hoop so it remains taut during the embroidery. Be sure to **Firmly** press SIA™ on hoop to prevent it from pulling loose and causing puckering of the fabric.

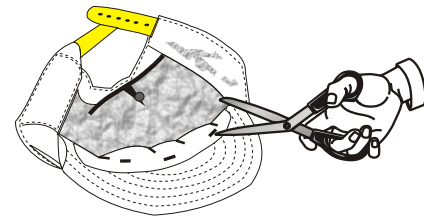


Hats with Stand-up Loose Buckram (non-fused)

Follow step 1

STEP 2

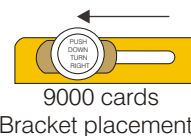
- Cut the loose buckram liner about 1.5 inches on each side, where it is stitched to the visor. This allows the buckram liner to bend to the front visor easily.
- Pull firmly to front edge of visor and staple or tape together.



Placement of Prepared Cap under Clamp -

STEP 2

- Loosen visor clamp nuts (spin knobs).
- Slide visor under clamp.
- Move cap forward until visor hits screws or cap front hits front edge of clamp.
- Place Hoop-It-All™ with cap on Cloth Setter. See diagram below for correct placement when using 8000 or 9000 Memory cards.



9000 cards

Bracket placement

SLIDER PLACEMENT



8000 cards

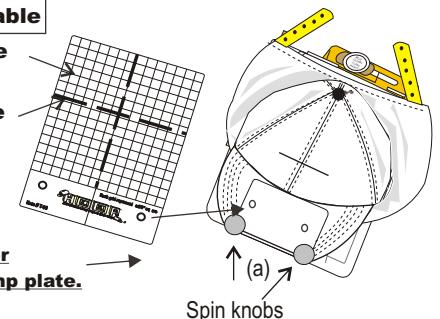
Bracket placement

Template can be used if no Cloth Setter is available

8000 card horizontal line

9000 card horizontal line

Place template holes over protruding studs on clamp plate.



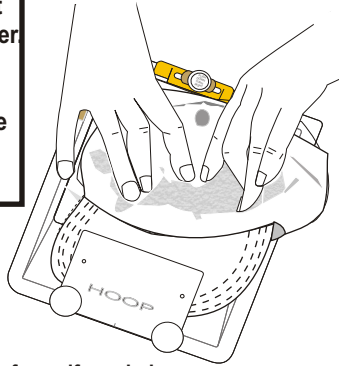
Spin knobs

STEP 3

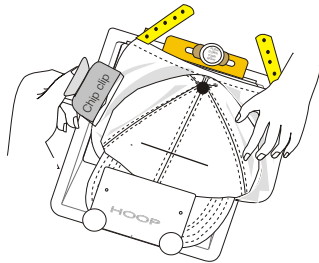
- Press cap down against the adhesive backing starting in the middle and working out toward the edges.
- Carefully lift edge of visor on the right side and tuck the panel fabric under the visor against the adhesive. Repeat on the left side.

Spread open the cap and bring inside back seam to the vertical line marked on the top of the Hoop-It-All™.

The backing on some caps may not adhere well to the adhesive stabilizer. We then recommend using ESA spray adhesive on the inside of the cap to increase the tack. Follow the instructions on back of the can. (Available through Hoop-It-All, Inc.)



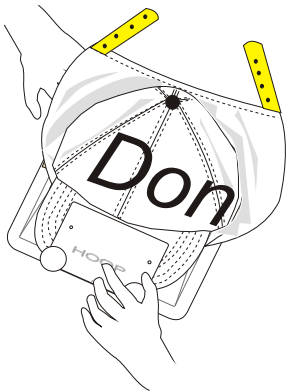
Use Chip clips to hold down outer edge of cap, if needed.



Remove hoop with cap off Cloth Setter. Place hoop and cap from the back toward the front. Attach to machine so that the slider is in the same location as when attached to the Cloth Setter.

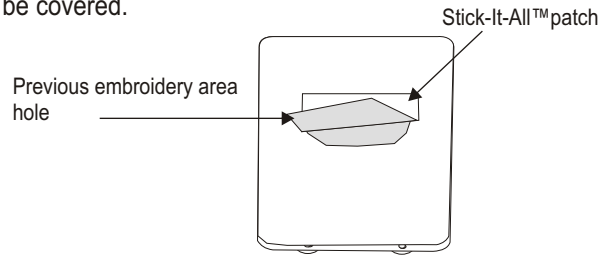
STEP 4

After the embroidery is finished, loosen the clamp and carefully place both hands between the cap and the SIA™ stabilizer pulling upward toward the center of the embroidery. This prevents excessive tearing of the SIA™ adhesive stabilizer. You need only patch the area torn for the next project.

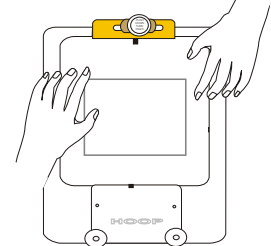


HOW TO PREPARE FOR THE NEXT PROJECT:

- 1 - Cut a piece of SIA™ adhesive stabilizer large enough to overlap all around the torn area by one inch.
- 2 - Turn the hoop over and lightly attach the patch to the area to be covered.

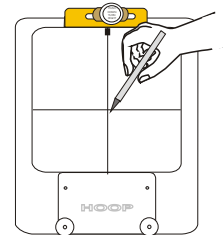


- 3 - Place hoop facing up on a flat surface and lay the shiny side of the release liner over the patched area. Gently press down around the patch to make certain it is attached well on all sides.

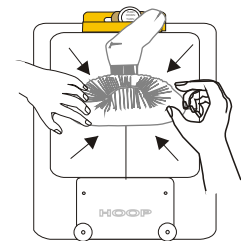


Embroidering on Small Items

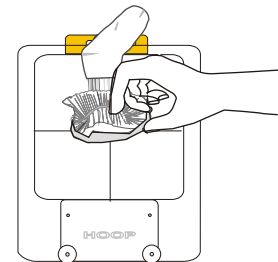
Mark center lines directly on SIA™ adhesive stabilizer.



Place small item directly on the SIA™ adhesive stabilizer so that it is centered with the lines marked on it. Spread open surrounding area pressing it to the SIA™.



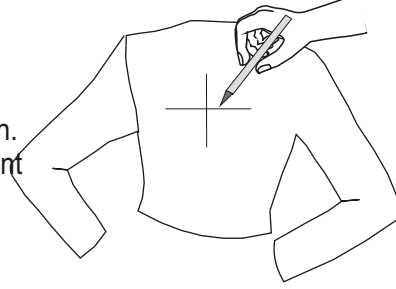
The S.I.A.I™ holds the item in place while you embroider.



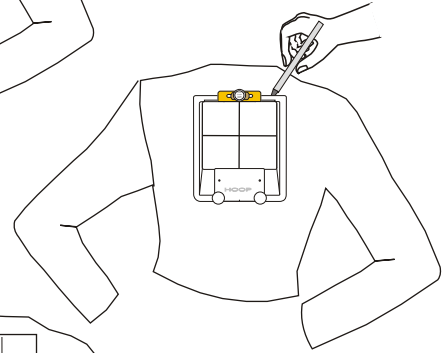
Gently remove the item off the S.I.A.™ adhesive stabilizer.

EMBROIDERING WITH BULKY FABRICS. It is difficult to properly align a large garment before embroidering by regular hooping methods. The following suggestions are possible solutions:

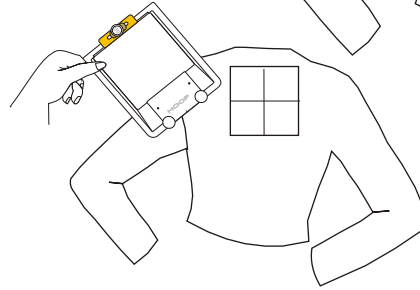
1 - Mark placement area with water soluble or air dry pen. First test the ink in an area on the fabric not visible on front and make sure it disappears.



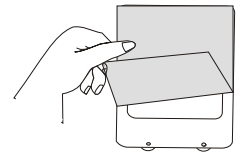
2 - Before applying SIA™ to the back of the hoop place the Hoop-It-All™ frame on top of marked area on garment. Then trace around the inside of the hoop with a water soluble pen.



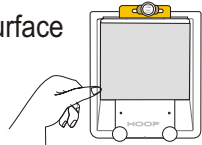
3 - Remove hoop frame from off the garment..



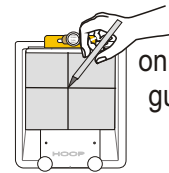
4 - Lay hoop face down on a flat surface and attach SIA™ firmly to the backside. Hand press all around the back of hoop to make certain the adhesive stabilizer is adhering well to the entire bottom.



5 - Turn hoop face up on flat surface SIA™ stabilizer. Use the



and mark the placement lines marked lines on frame as a



guide.

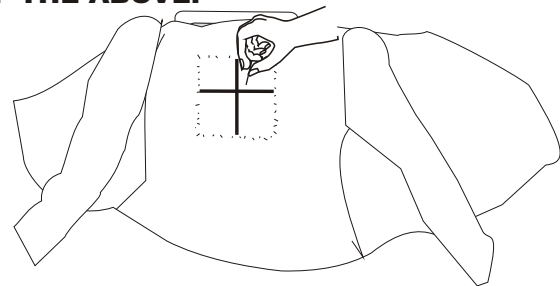
6 - Spread the garment open and place the marked area over the hoop. With your finger tips feel the traced area on the fabric all around the inner opening of the frame.

7 - If you have a light box and it is possible to see through the fabric, place the box under the Hoop-It-All™. The placement lines are now visible. Lightly place the fabric area to be embroidered on the hoop matching the lines marked on the fabric with those marked on the SIA™. When sure of the placement, smooth the fabric with your fingers to the adhesive until it adheres well.

8 - If you do not have a light box, insert a pin in the center marked on your fabric and continue to stick the pin into the center marks on the SIA™. Gently spread the fabric to the right and place the pin on the horizontal lines marked on the fabric and SIA™. Repeat on the left side and upper and lower vertical lines marked on fabric and SIA™. Then press the fabric carefully so it lies flat and adheres well to the SIA™ stabilizer..

SPECIAL NOTE: USE THE CLOTH SETTER INSTEAD OF THE ABOVE.

9. Be careful that no loose fabric gets in the way of the needle and the embroidery area.



HA Embroider Solutions
HOOP-IT-ALL INC.

7200 East Second Street Bldg. A-C
Prescott Valley, Arizona 86314