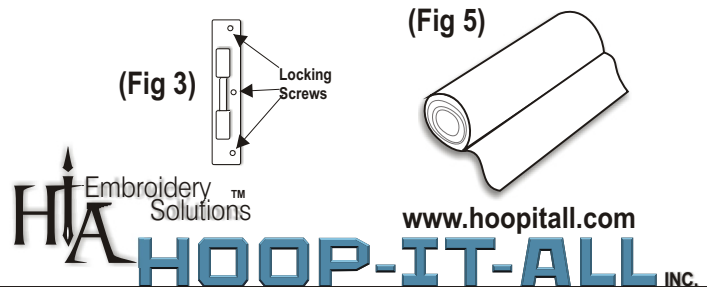
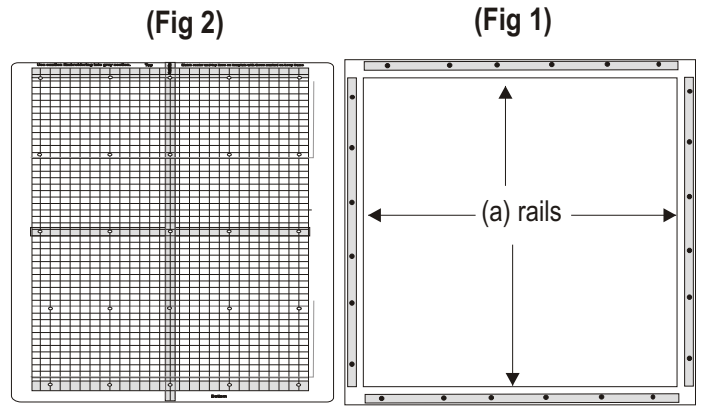
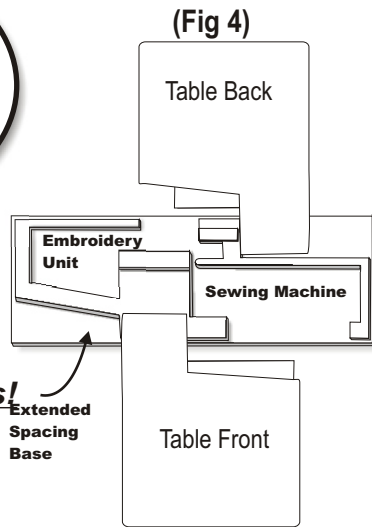


Hoop-It-All® Giant kit Quilters Square Double-Wide

When Ordered as part of a Combo Kit, only 1 Support Table and 1 Attachment Bracket is included for total hoops!

Included In Kit:

- Giant Quilters Square Frame (Fig 1)
- Paper Template (Fig 2)
- Sliding Attachment Bracket (Fig 3)
- 3 Piece Support Extension Table (Fig 4)
- One Roll Adhesive Tear-Away (Fig 5)



HIA Embroidery Solutions™
HOOP-IT-ALL INC.
www.hoopitall.com

Bernina artista 200/ 185/ Aurora 440 Patent # 5,555,828 Patent # 2,179,119 Other patents pending

All Bernina 200 Double Wides, Big and Super Giant-L Hoop-it-Alls use the same attachment bracket. The Double-Wides must have the new table base. This Base is not interchangeable with the Bernina 180 Base.

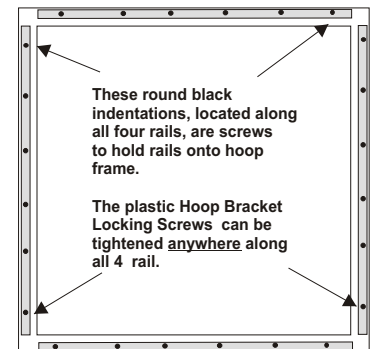
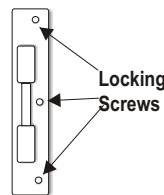
Read all pages of these instructions before attempting to use the Double-Wide hoop.

About the Double-Wide Hoop-It-All™

- 1) The Bernina 200/ 185E/ 440 DW allows for two 142.5 mm wide designs to be embroidered side by side to meet in center, therefore the total width that can be embroidered in one hooping is 285 mm.
- 2) Although the Bernina 200/ 185E/ 440 can embroider a 145 mm width, a 4-6 mm overlap has been allowed in the center to make it possible to split a large design in half and place it in the center of the entire hoop frame.
Embroidery software is necessary for splitting designs. Ask your local BERNINA® dealer for a demonstration.
- 3) When embroidering designs to the extreme left or right of the hoop limit the length of the design to 119 mm in order for the full width and length to meet in the center.
- 4) The unique Hoop-it-all™ Sliding Bracket (Fig 3) makes it possible to embroider anywhere on all 4 sides of the hoop frame. The frame has rails ((a) Fig 1) on all sides that can be inserted into the bracket and allows the frame to slide to the embroidery field of the machine and then lock in place anywhere on all 4 sides.
- 5) The embroidery will always be on the right side of the frame. The four rails help in placing designs in each corner easily. This hoop gives you more flexibility by being able to place the fabric on the hoop frame where the bulk of the fabric will be less likely to interfere with the movement of the frame.
- 6) The Double-Wide is available in four lengths: 14 1/4", 16", 20" and 23". The Sliding Bracket can be used on all four DW, Super GIANT-L (8 1/2" x 23"), and the BIG Multi-Purpose hoop designed for embroidering the full embroidery field of your machine plus caps and other difficult to hoop items.

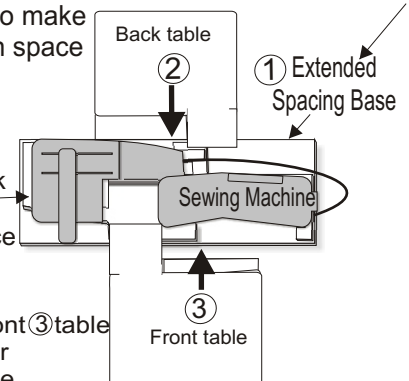
(Fig 3)

Sliding Bracket



CAUTION: DO NOT USE THE DOUBLE-WIDE HOOP BEFORE FIRST PLACING THE EMBROIDERY ARM AND MACHINE ON THE TABLE BASE UNIT AS FOLLOWS:

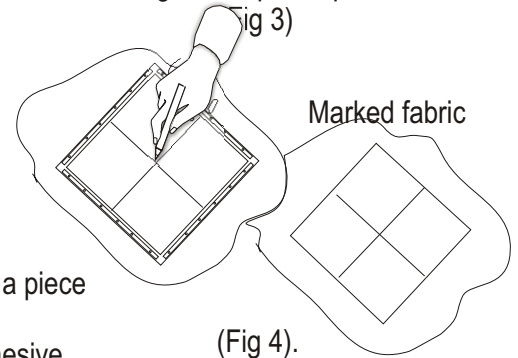
- 1 - Set sewing machine on Extended Spacing Base. Rock machine gently to make sure it is well seated in space allotted.
- 2 - Set embroidery unit on Spacing Base. Rock gently to make certain it is well seated in space allotted.
- 3 - Slide back ② and front ③ table tops into grooves under Extended Spacing Base.



Allow adequate room in the front (including your body) and back of machine to prevent any interference as the hoop moves forward and backward. Test clearance before starting to embroider by sliding the hoop frame all the way back and then all the way forward.

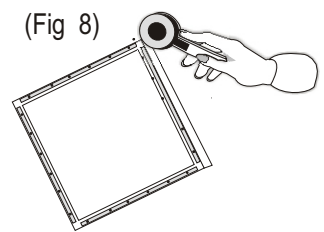
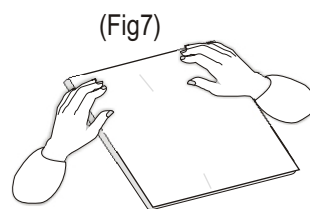
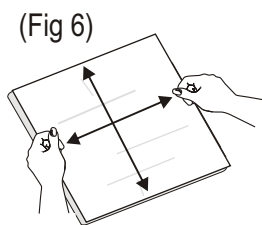
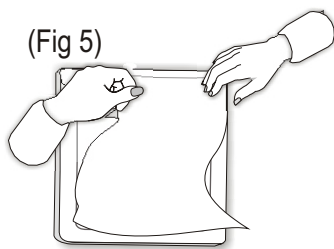
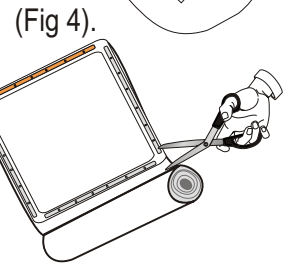
Preparing the Fabric

- 1) With a hot iron press a piece of FaBond™ fusible temporary stabilizer to the back of your fabric. This has a heat activated coating that allows it to stick to the fabric temporarily and can easily be removed when the embroidery is completed. It also aids in keeping the needle cool and clean of any adhesive build-up and gives better embroidery.
- 2) Place the frame on top of the fabric where the embroidery will be sewn. Using a chalk marker or water soluble pen mark center lines on the fabric across the entire opening of the frame and trace around the inner frame edge to help with placement on the hoop. (Fig 3)

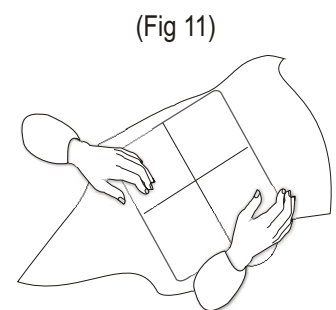
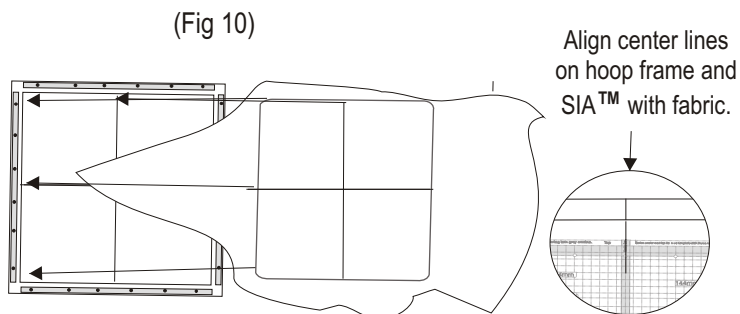
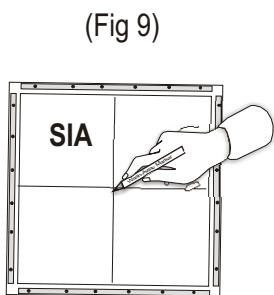


Preparing the Hoop Frame

- 1) Open roll of SIA™ stabilizer provided with kit, lay hoop frame on top of SIA™ and cut a piece large enough to cover the entire frame bottom. (Fig 4).
- 2) Slowly peel back 2" to 3" of the release liner (paper backing on SIA™) and attach adhesive side down to backside of hoop frame on one end (Fig 5).
- 3) Start pulling release liner off while pressing SIA™ stabilizer to the sides and upper and lower rims of hoop frame (Fig 5).
- 4) Pull SIA™ until taut, on four sides of frame (Fig 6) **being careful not to stretch too tight causing the frame to bow.** The SIA™ can be lifted and readjusted as necessary.



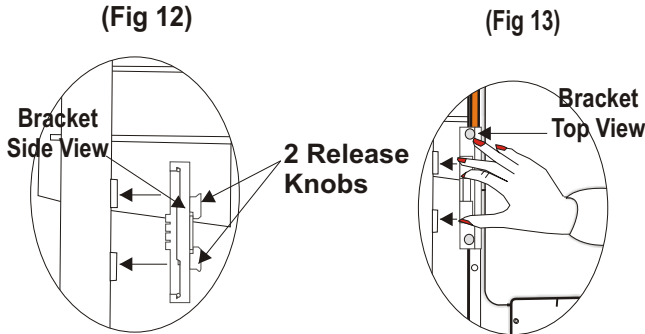
- 5) Rub the SIA™ adhesive tear-away stabilizer firmly along entire surface of hoop frame, to ensure it adheres properly. (Fig 7)
- 6) Place hoop on a cutting mat and carefully cut away any excess SIA™ stabilizer extending out from edges of hoop frame with a rotary cutter. (Fig 8) **This is very important to prevent interference with the movement of the sliding bracket and recognition of the hoop sensor.**
- 7) Place hoop face up on a flat surface, and draw center lines directly on the SIA™ (Fig 9) to help with placement. Use the marks on hoop frame as a guide. A light box under the hoop is also helpful with alignment.
- 8) Lay fabric over SIA™ matching the line you traced of inside edge of hoop frame with the frame's inner edge while at the same time aligning the cross lines. (Fig 10) Use the paper template to help with placement.



Match the center lines on the template with those marked on the hoop frame and adjust the fabric to match with the same marks.

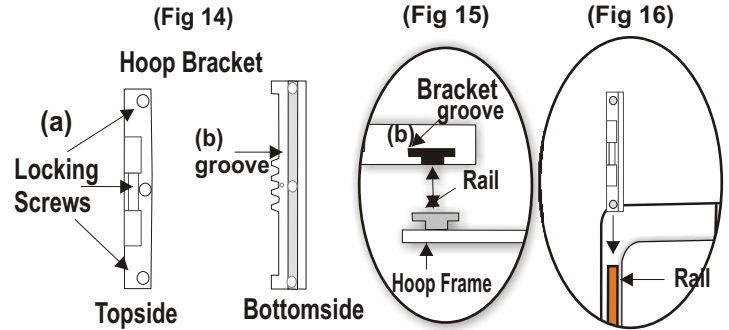
Attaching Bracket to Sewing Machine.

- 1) You can attach the hoop's bracket to the sewing machine's embroidery arm prior to or after attaching it to the hoop frame.
- 2) Compress the ends of the attachment bracket release knobs and align as shown (Fig 12 & 13).
- 3) Push the bracket down until it locks in place.

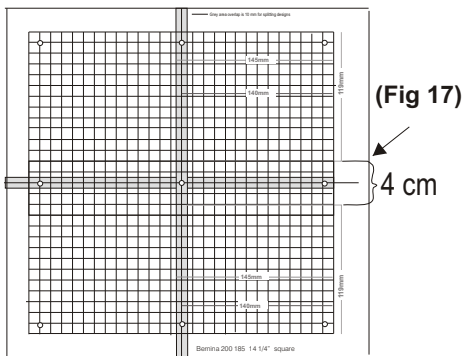


Attaching Bracket to Hoop Frame.

- 1) Loosen, but do not remove, the Locking Screws (a)-Fig 14) on bracket.
- 2) Line up groove under the bracket (b)-Fig 14 & 15) on hoop with rail on hoop frame.
- 3) Slide bracket onto rail (Fig 16) located on hoop frame as shown.
- 4) When the bracket is in proper location, "finger" tighten all 3 Locking Screws (a)-Fig 14).



About the Paper Template



- 1) You can embroider two full 142.5 mm x 119mm long designs on any of the 4 sides of the hoop frame. There will be a 10 cm (Fig 17) extra area left over where the design would need to be narrowed in order for the Bernina Oval hoop to work in that area.
- 2) Use the center of the Oval hoop when sewing to the extreme right or left of the embroidery field or when you want two 140mm by 119mm designs to meet in the center.
- 3) Choose designs that have design templates included with them. These templates will help you plan where you want to place them on your fabric.
- 4) Follow the instructions below and the following page for working with small design placement.

Embroidering multiple Designs

- 1) Mark placement lines for each design on fabric (Fig 18).
- 2) Match cross lines on design templates with those marked on fabric to be embroidered (Fig 19).
- 3) Loosen the Locking Screws on hoop bracket (a) Fig 14) and attach it to one of the frame rails. Slide the hoop frame until the needle is above the design horizontal cross lines.
- 4) Bring needle down and tighten the Locking Screws on the bracket.
- 5) Raise needle and bring needle to the design vertical cross line using the machine's editing features, and sew first design.
- 6) Continue to place design templates on each marked spot following (Fig 20 to 21) and continue to sew until the right side of hoop is completed.

